

# MINAS-BL KV series

Speed Control Type 50 W to 750 W

# KV series

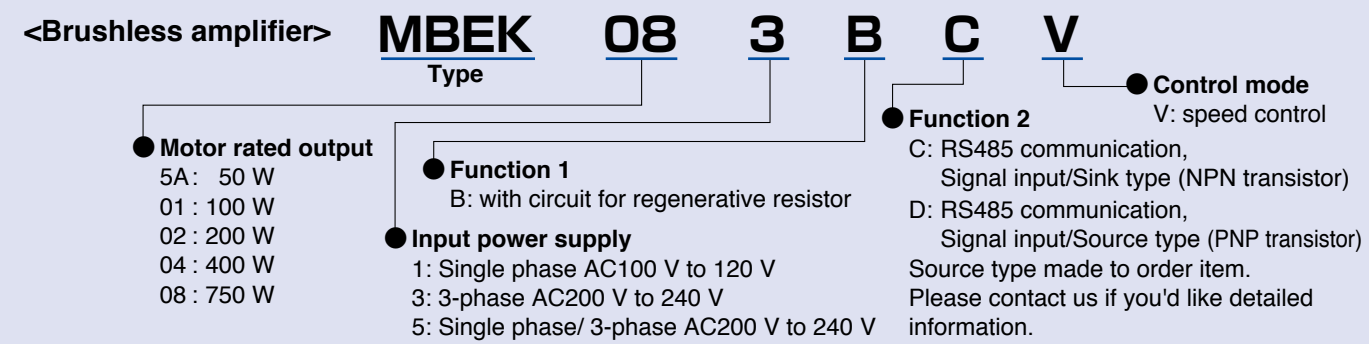
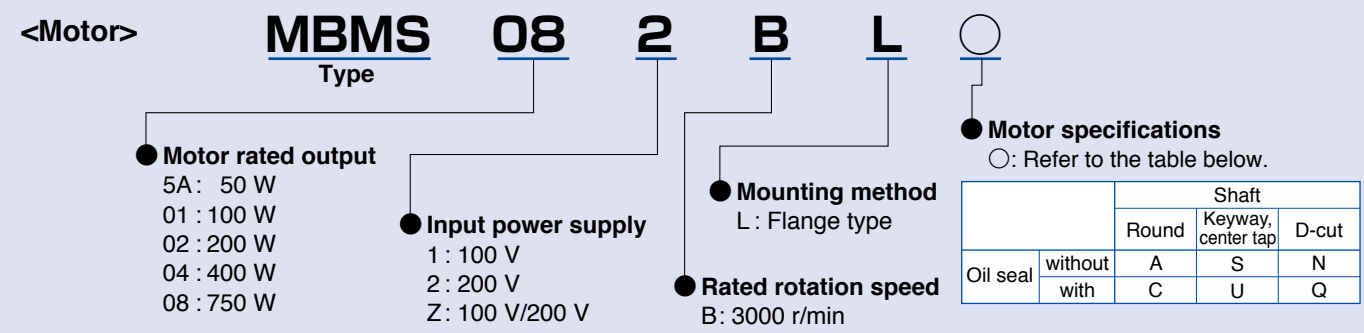


• 60 mm square 200 W

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Check the model number



Brushless motor specifications

| Item  | Specifications   |            |            |            |            |            |            |
|---|--|------------|------------|------------|------------|------------|------------|
| Flange size   | 38 mm sq.  | 60 mm sq.  |            |            |            |            | 80 mm sq.  |
| Motor model No. *1  | MBMS5AZBL○   | MBMS011BL○ | MBMS012BL○ | MBMS021BL○ | MBMS022BL○ | MBMS042BL○ | MBMS082BL○ |
| Motor rated output (W)  | 50   | 100        |            | 200        |            | 400        | 750        |
| Voltage (V)   | for 100/200  | for 100    | for 200    | for 100    | for 200    | for 200    |            |
| Rated torque (N・m)  | 0.16   | 0.32       |            | 0.64       |            | 1.27       | 2.4        |
| Starting torque*2 (N・m)   | 0.30   | 0.70       |            | 1.4        |            | 3.0        | 5.5        |
| Rated input current (A(rms))                                      | 0.7  | 1.2        | 0.7        | 2.9        | 1.8        | 2.8        | 3.6        |
| Moment of inertia of rotor (×10 <sup>-4</sup> kg・m <sup>2</sup> ) | 0.025  | 0.07       |            | 0.14       |            | 0.26       | 0.87       |
| Rating  | Continuous   |            |            |            |            |            |            |
| Rated rotation speed*3 (r/min)                                    | 3000   |            |            |            |            |            |            |
| Speed control range (r/min)                                       | 100 to 4000  |            |            |            |            |            |            |
| Ambient temperature   | 0 °C to +40 °C (free from freezing)<br>* Ambient temperature is measured at a distance of 5 cm from the motor. |            |            |            |            |            |            |
| Ambient humidity  | 20 % to 85 % RH (free from condensation)   |            |            |            |            |            |            |
| Altitude  | Lower than 1000 m  |            |            |            |            |            |            |
| Vibration   | 24.5 m/s <sup>2</sup> or less X,Y,Z (Center of frame)  |            |            |            |            |            |            |
| Motor insulation class  | 130(B)   |            |            |            |            |            |            |
| Protection structure  | IP65*4,*5  |            |            |            |            |            |            |
| Number of poles   | 8  |            |            |            |            |            |            |
| Motor mass (kg)   | 0.32   | 0.63       |            | 0.80       |            | 1.2        | 2.3        |

\*1 Suffix of “○” in the motor model represents shape of shaft.

\*2 Representative value

\*3 Motor shaft speed: to be multiplied by the reduction ratio when the gear head is used.

\*4 Excluding the shaft pass-through section and cable end connector.

\*5 These motors conform to the test conditions specified in EN standards (EN60529, EN60034-5).  
Do not use these motors in application where water proof performance is required such as continuous wash-down operation.

Brushless amplifier specifications (KV series)

| Item                                 | Specifications  |  |            |                            |                               |            |                            |                               |            |                        |     |  |
|--------------------------------------|---|--|------------|----------------------------|-------------------------------|------------|----------------------------|-------------------------------|------------|------------------------|-----|--|
| Amplifier model No.                  | MBEK5A1BCV  | MBEK5A5BCV   | MBEK011BCV | MBEK015BCV                 | MBEK021BCV                    | MBEK025BCV | MBEK043BCV                 | MBEK083BCV                    |            |                        |     |  |
| Applicable Motor <sup>*1</sup>       | MBMS5AZBL○  |  |            | MBMS011BL○                 | MBMS012BL○                    | MBMS021BL○ | MBMS022BL○                 | MBMS042BL○                    | MBMS082BL○ |                        |     |  |
| Motor rated output (W)               | 50  |  |            | 100                        |                               |            | 200                        |                               |            | 400                    | 750 |  |
| Input power supply voltage (V)       | Single phase<br>100 to 120  | Single<br>phase<br>200 to 240  | 3-phase    | Single phase<br>100 to 120 | Single<br>phase<br>200 to 240 | 3-phase    | Single phase<br>100 to 120 | Single<br>phase<br>200 to 240 | 3-phase    | 3- phase<br>200 to 240 |     |  |
| Frequency (Hz)                       | 50/60   |  |            |                            |                               |            |                            |                               |            |                        |     |  |
| Rated input current (A)              | 1.8   | 0.9  | 0.5        | 2.4                        | 1.2                           | 0.7        | 4.2                        | 2.1                           | 1.2        | 2.1                    | 4.0 |  |
| Voltage tolerance                    | ±10 %   |  |            |                            |                               |            |                            |                               |            |                        |     |  |
| Control method                       | Speed control by CS signal, PWM sine wave driving system  |  |            |                            |                               |            |                            |                               |            |                        |     |  |
| Ambient temperature                  | 0 °C to + 50 °C (free from freezing)<br>* Ambient temperature is measured at a distance of 5 cm from the amplifier.   |  |            |                            |                               |            |                            |                               |            |                        |     |  |
| Ambient humidity                     | 20 % to 85 % RH (free from condensation)  |  |            |                            |                               |            |                            |                               |            |                        |     |  |
| Location                             | Indoor (No corrosive gas, A place without garbage, and dust)  |  |            |                            |                               |            |                            |                               |            |                        |     |  |
| Altitude                             | Lower than 1000 m   |  |            |                            |                               |            |                            |                               |            |                        |     |  |
| Vibration                            | 5.9 m/s <sup>2</sup> or less (10 Hz to 60 Hz)   |  |            |                            |                               |            |                            |                               |            |                        |     |  |
| Protection structure/ Cooling system | Equivalent to IP20/ Self cooling  |  |            |                            |                               |            |                            |                               |            |                        |     |  |
| Storage temperature                  | Normal temperature<br>* Temperature which is acceptable for a short time, such as during transportation is −20 °C to 60 °C (free from freezing)   |  |            |                            |                               |            |                            |                               |            |                        |     |  |
| Storage humidity                     | Normal humidity   |  |            |                            |                               |            |                            |                               |            |                        |     |  |
| Rated rotation speed                 | 3000 r/min  |  |            |                            |                               |            |                            |                               |            |                        |     |  |
| Speed control range                  | 100 r/min to 4000 r/min   |  |            |                            |                               |            |                            |                               |            |                        |     |  |
| Speed fluctuation factor             | With load   | ±0.5 % or below (at 0 to Rated torque, Rated rotation speed)   |            |                            |                               |            |                            |                               |            |                        |     |  |
|                                      | With voltage  | ±0.5 % or below (at supply voltage ±10 %, rated rotation speed)  |            |                            |                               |            |                            |                               |            |                        |     |  |
|                                      | With temperature  | ±0.5 % or below (at 0 °C to 50 °C, rated rotation speed)   |            |                            |                               |            |                            |                               |            |                        |     |  |
| Acceleration/ Deceleration time      | 0.01 sec to 300 sec (time for changing 1000 r/min) <sup>*2</sup>  |  |            |                            |                               |            |                            |                               |            |                        |     |  |
| Stopping procedure                   | Slowdown stop/ Free-run stop <sup>*2</sup>  |  |            |                            |                               |            |                            |                               |            |                        |     |  |
| Speed setting                        | 0 r/min to 4000 r/min (analogue voltage (0 V to 5 V), console A),<br>0 r/min to 4000 r/min (Setting selection by parameter on Digital key pad)  |  |            |                            |                               |            |                            |                               |            |                        |     |  |
| Speed setting resolution             | Analog: approx. 1/200 of upper speed limit    Digital: 1 r/min  |  |            |                            |                               |            |                            |                               |            |                        |     |  |
| Speed setting precision (at 20 °C)   | Analogue: ±3 % or below of upper speed limit (±90 r/min or below at upper speed limit 3000 r/min)<br>[Digital: 1 % or below of upper speed limit ]  |  |            |                            |                               |            |                            |                               |            |                        |     |  |
| Operation mode                       | 8 speed   |  |            |                            |                               |            |                            |                               |            |                        |     |  |
| Signal input                         | 5 inputs <sup>*2</sup> (run/ stop, CW run/ CCW run, multi function 3 bit)   |  |            |                            |                               |            |                            |                               |            |                        |     |  |
| Signal output                        | 2 outputs (Open collector) <sup>*2</sup> (Trip output etc)  |  |            |                            |                               |            |                            |                               |            |                        |     |  |
| Communication function               | RS485   | Max 31 units.    Setting of parameter, monitoring of control condition.<br>Communication speed: Choose from 2400 bps/ 4800 bps/ 9600 bps |            |                            |                               |            |                            |                               |            |                        |     |  |
|                                      | RS232   | Setting of parameter and monitoring of control condition are enabled with commercial PC. <sup>*3</sup>                                   |            |                            |                               |            |                            |                               |            |                        |     |  |
| Digital key pad                      | Setting of parameter, monitoring of control condition. <sup>*4</sup>  |  |            |                            |                               |            |                            |                               |            |                        |     |  |
| Protective function                  | Warning : Undervoltage <sup>*2</sup> , Overload warning, setting change warning<br>Protect : Undervoltage <sup>*2</sup> , Overload, Overcurrent, Overvoltage, Overheat, Overspeed, Sensor error, RS485 communication error, External forced trip error, User parameter error, CPU error |  |            |                            |                               |            |                            |                               |            |                        |     |  |
| Regenerating brake                   | Regenerative braking resistor can be externally connected. <sup>*5</sup><br>Instantaneous braking torque 150 %, Continuous regenerative power 10 W<br>(Regenerative operation with which motor shaft is rotated by load, e.g. load lowering operation, should not be continued.)        |  |            |                            |                               |            |                            |                               |            |                        |     |  |
| Protection level                     | Overload protection: 115 %, Time characteristics: 150 % 60 sec  |  |            |                            |                               |            |                            |                               |            |                        |     |  |
| Amplifier mass (kg)                  | 0.37 (50 W, 100 W) / 1.0 (200 W to 750 W)   |  |            |                            |                               |            |                            |                               |            |                        |     |  |

\*1 Suffix of “○” in the motor model represents shape of shaft.    \*2 Can be changed from PANATERM for BL or Digital key pad.

\*3 PANATERM for BL (Download from our web site.), PC connection cable (DV0P4140), Digital key pad connection cable (DV0P383\*0) is required. If your PC does not have RS232 port, use RS232-USB converter.

\*4 Digital key pad connection cable (DV0P383\*0) is required.    \*5 Use optional external regenerative resistor (sold separately).

System configuration (50 W, 100 W)

| Power supply          | Rated rotation speed (r/min) | output (W) | Motor (Note 1) | Brushless amplifier | Brushless amplifier (supplied with power cable) (Note 2) | Optional parts                 |  |  |  |
|-----------------------|------------------------------|------------|----------------|---------------------|--|--------------------------------|--|--|--|
|                       |                              |            |                |                     |  | External regenerative resistor | Noise filter   | Surge absorber   | Reactor  |
| Single phase 100 V    |                              | 50         | MBMS5AZBL○     | MBEK5A1BCV          | MBEK5A1BCVC  | for 100 V DV0P2890             | for single phase power supply DV0P4170                                     | for single phase power supply DV0P4190                                   | for single phase power supply DV0P227                                  |
|                       |                              | 100        | MBMS011BL○     | MBEK011BCV          | MBEK011BCVC  |                                |  |  |  |
| Single/ 3-phase 200 V | 3000                         | 50         | MBMS5AZBL○     | MBEK5A5BCV          | MBEK5A5BCVC  | for 200 V DV0PM20068           | for single phase power supply DV0P4170 for 3-phase power supply DV0PM20042 | for single phase power supply DV0P4190 for 3-phase power supply DV0P1450 | for single phase power supply DV0P227 for 3-phase power supply DV0P220 |
|                       |                              | 100        | MBMS012BL○     | MBEK015BCV          | MBEK015BCVC  |                                |  |  |  |

(Note 1) ○ : Refer to the table below.  
(Note 2) Refer to p. 74 for a power supply connecting cable.  
This part number is the ordering part number for the amplifier and power cable, not for ordering amplifier only.

| Shaft shape |         |       |                    |       |
|-------------|---------|-------|--------------------|-------|
|             |         | Round | Keyway, center tap | D-cut |
| Oil seal    | Without | A     | S                  | N     |
|             | With    | C     | U                  | Q     |

\* When installing the reactor, refer to p. 73.

\* **Be sure to use a set of matched components (power source, capacity, output, etc.)**  
\* **This motor is not provided with a holding brake. If it is used to drive a vertical shaft, the movable section may fall down by its own weight as power is turned off.**

Options

| Optional parts                |      | Parts number | Reference page | Optional parts                    |     | Parts number   | Reference page |
|-------------------------------|------|--------------|----------------|-----------------------------------|-----|----------------|----------------|
| Motor extension cable         | 1 m  | DV0PQ1000310 | P.69           | Digital key pad connection cable  | 1 m | DV0P38310      | P.68           |
|                               | 3 m  | DV0PQ1000330 |                |                                   | 3 m | DV0P38330      |                |
|                               | 5 m  | DV0PQ1000350 |                |                                   | 5 m | DV0P38350      |                |
|                               | 10 m | DV0PQ10003A1 |                |                                   |     |                |                |
| Power supply connector kit    |      | DV0P2870     | P.70           | External speed setter             |     | DV0PM20078     | P.71           |
| Console A <sup>*1</sup>       |      | DV0P3500     | P.68           | Control signal cable              |     | 2 m DV0PM20076 | P.70           |
| Console A connection cable    | 1 m  | DV0PM2006910 | P.68           | I/O connector kit                 |     | DV0PM20070     | P.71           |
|                               | 3 m  | DV0PM2006930 |                | Panel connector kit               |     | DV0P3610       | P.71           |
|                               | 5 m  | DV0PM2006950 |                | PC connection cable <sup>*3</sup> |     | 1.5 m DV0P4140 | P.70           |
| Digital key pad <sup>*2</sup> |      | DV0P3510     | P.68           | Noise filter for signal line      |     | DV0P1460       | P.67           |
|                               |      |              |                | DIN rail mounting unit            |     | DV0P3811       | P.72           |

\* For details of cable, refer to p. 68 to 70.  
\*1 When using Console A, the Console A connection cable (DV0PM20069\*0) is required.  
\*2 When using Digital key pad, the Digital key pad connection cable (DV0P383\*0) is required.  
\*3 When connecting PC, the PC connection cable (DV0P4140) and the Digital key pad connection cable (DV0P383\*0) are required.

Wiring equipment

Selection of circuit breaker (MCCB), magnetic contactor and electric wire. (To check conformity with international standards, refer to p. 93 Conformity with international safety standards.)

| Voltage            | Power capacity | MCCB Rated current | Magnetic contactor Rated Current (Contact composition) | Core of electric wire (mm²) |                 |
|--------------------|----------------|--------------------|--|-----------------------------|-----------------|
|                    |                |                    |  | Main circuit, Grounding     | Control circuit |
| Single phase 100 V | 50 W, 100 W    | 5 A                | 20 A (3P+1a)   | 0.5 (AWG20)                 | 0.13 (AWG26)    |
| Single phase 200 V |                |                    |  |                             |                 |
| 3-phase 200 V      |                |                    |  |                             |                 |

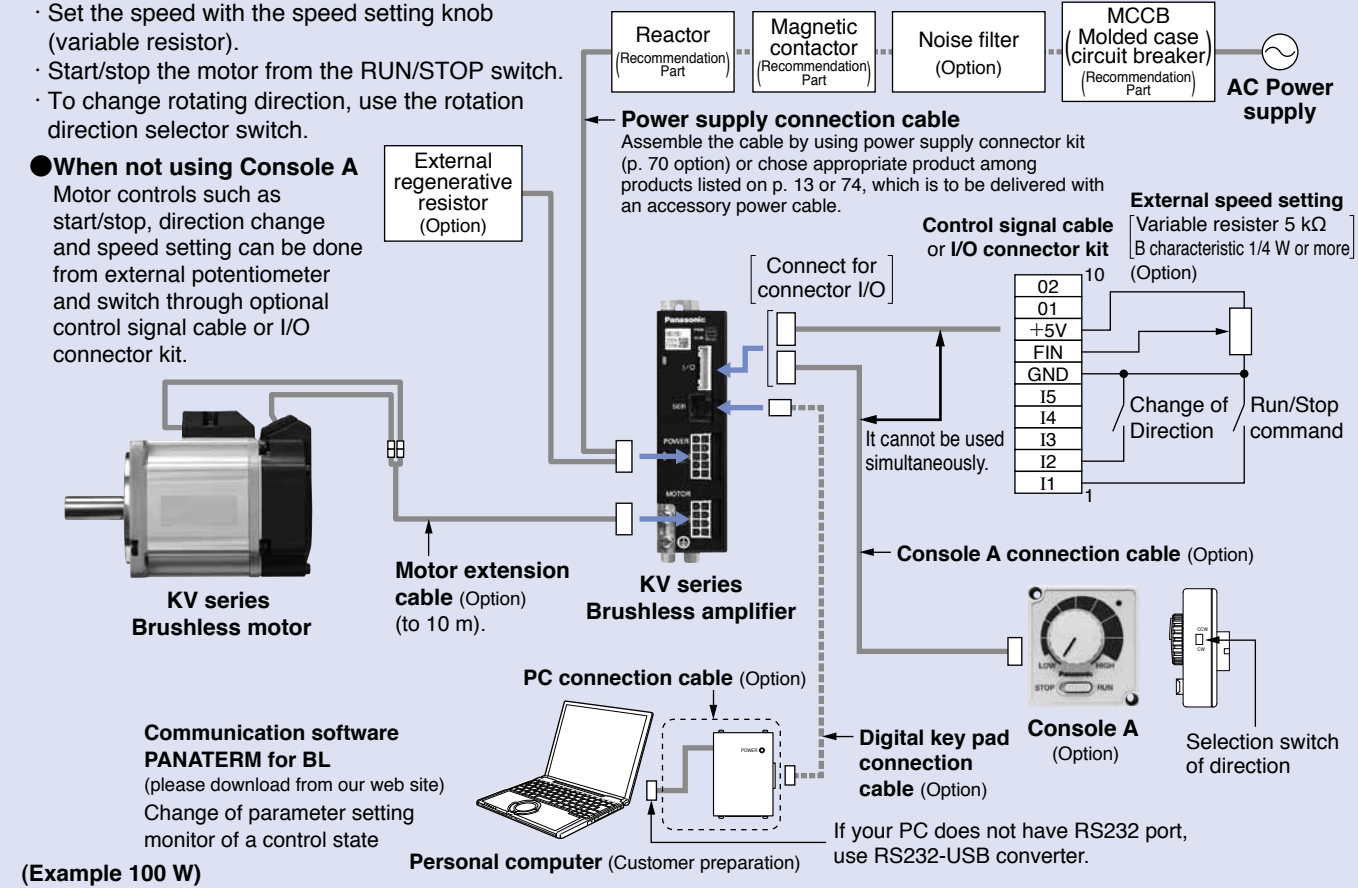
■ **Be sure to connect the earth terminal to ground.**  
In wiring to power supply (outside of equipment) from MCCB, use an electric wire of 1.6 mm diameter (2.0 mm²) or more both for main circuit and grounding. Apply grounding class D (100 Ω or below) for grounding.  
● **Selection of relay**  
A relay used in a control circuit, e.g. at the control input terminal should be small signal relay (Min. guaranteed current 1 mA or less) for positive contact.  
Example: Panasonic: DS, NK or HC series, OMRON: G2A series  
● **Selection of control circuit switch**  
When using a switch in place of relay, select a switch rated at minute electric current, to assure positive contact.  
Example: Nihon Kaiheiki Ind.: M-2012J-G

System configuration diagram (50 W, 100 W)

● Example of analog setting (Console A)

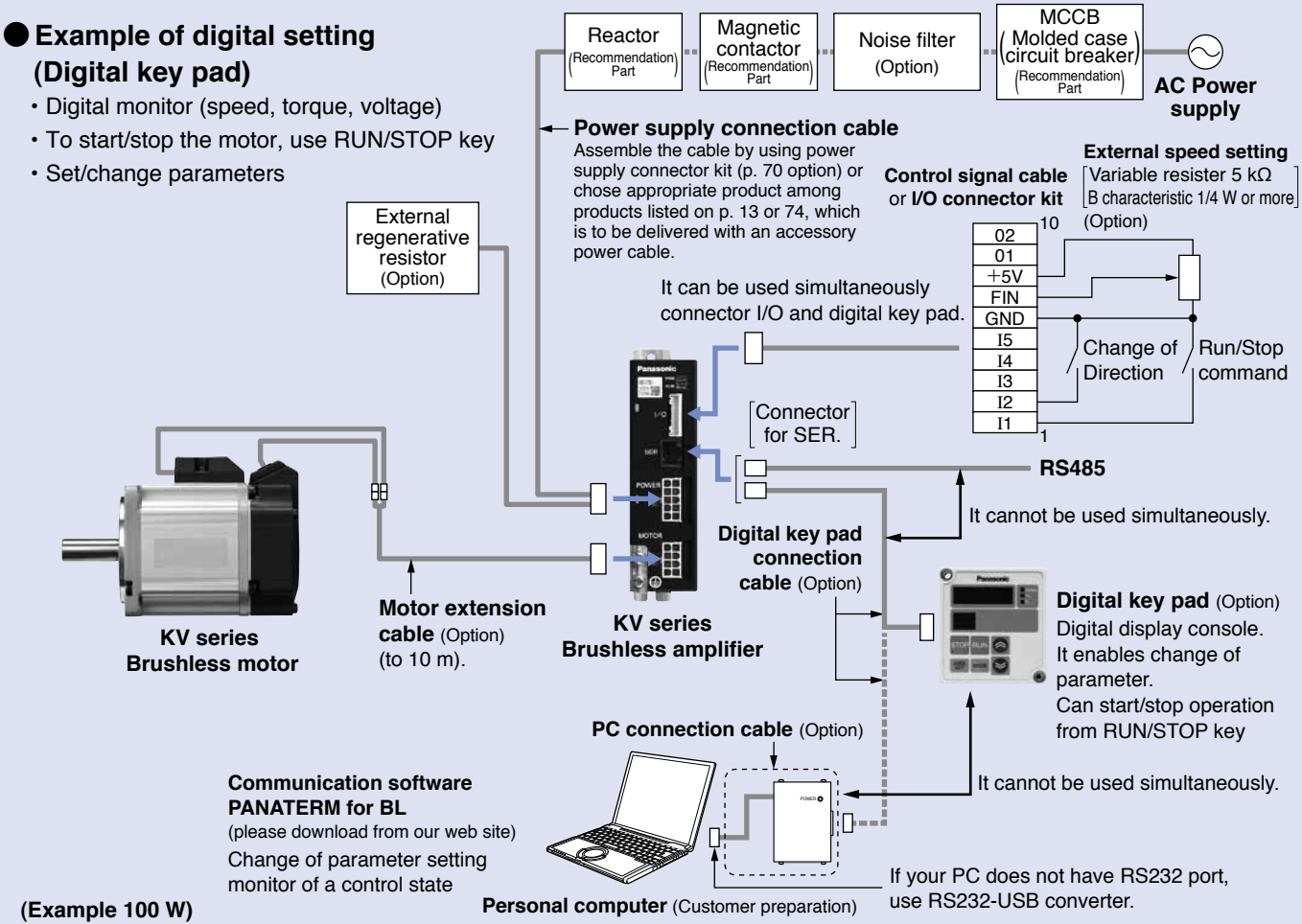
- Set the speed with the speed setting knob (variable resistor).
- Start/stop the motor from the RUN/STOP switch.
- To change rotating direction, use the rotation direction selector switch.

● **When not using Console A**  
Motor controls such as start/stop, direction change and speed setting can be done from external potentiometer and switch through optional control signal cable or I/O connector kit.



● Example of digital setting (Digital key pad)

- Digital monitor (speed, torque, voltage)
- To start/stop the motor, use RUN/STOP key
- Set/change parameters





System configuration (200 W to 750 W)

| Power supply          | Rated rotation speed (r/min) | output (W) | Motor (Note 1) | Brushless amplifier | Optional parts                 |   |   |   |
|-----------------------|------------------------------|------------|----------------|---------------------|--------------------------------|---|---|---|
|                       |                              |            |                |                     | External regenerative resistor | Noise filter  | Surge absorber  | Reactor   |
| Single phase 100 V    | 3000                         | 200        | MBMS021BL○     | MBEK021BCV          | for 100 V DV0P2890             | for single phase power supply DV0P4170  | for single phase power supply DV0P4190                                      | for single phase power supply DV0P228                                     |
| Single/ 3-phase 200 V |                              | 200        | MBMS022BL○     | MBEK025BCV          | for 200 V DV0PM20068           | for single phase power supply DV0P4170<br>for 3-phase power supply DV0PM20042 | for single phase power supply DV0P4190<br>for 3-phase power supply DV0P1450 | for single phase power supply DV0P227<br>for 3-phase power supply DV0P220 |
| 3-phase 200 V         |                              | 750        | MBMS082BL○     | MBEK083BCV          |                                | for 3-phase power supply DV0PM20042   | for 3-phase power supply DV0P1450   | for 3-phase power supply DV0P220  |

(Note 1) ○ : Refer to the table below.

|          |         | Shaft shape |                    |       |
|----------|---------|-------------|--------------------|-------|
|          |         | Round       | Keyway, center tap | D-cut |
| Oil seal | Without | A           | S                  | N     |
|          | With    | C           | U                  | Q     |

\* When installing the reactor, refer to p. 73.

\* Be sure to use a set of matched components (power source, capacity, output, etc.)  
\* This motor is not provided with a holding brake. If it is used to drive a vertical shaft, the movable section may fall down by its own weight as power is turned off.

Options

| Optional parts                | Parts number      | Reference page | Optional parts                    | Parts number   | Reference page |
|-------------------------------|-------------------|----------------|-----------------------------------|----------------|----------------|
| Motor extension cable         | 1 m DV0PQ1000310  | P.69           | Digital key pad connection cable  | 1 m DV0P38310  | P.68           |
|                               | 3 m DV0PQ1000330  |                |                                   | 3 m DV0P38330  |                |
|                               | 5 m DV0PQ1000350  |                |                                   | 5 m DV0P38350  |                |
|                               | 10 m DV0PQ10003A1 |                |                                   |                |                |
| Console A <sup>*1</sup>       | DV0P3500          | P.68           | External speed setter             | DV0PM20078     | P.71           |
| Console A connection cable    | 1 m DV0PM2006910  | P.68           | Control signal cable              | 2 m DV0PM20076 | P.70           |
|                               | 3 m DV0PM2006930  |                | I/O connector kit                 | DV0PM20070     | P.71           |
|                               | 5 m DV0PM2006950  |                | Panel connector kit               | DV0P3610       | P.71           |
| Digital key pad <sup>*2</sup> | DV0P3510          | P.68           | PC connection cable <sup>*3</sup> | 1.5 m DV0P4140 | P.70           |
|                               |                   |                | Noise filter for signal line      | DV0P1460       | P.67           |

\* For details of cable, refer to p. 68 to 70.

\*1 When using Console A, the Console A connection cable (DV0PM20069\*0) is required.

\*2 When using Digital key pad, the Digital key pad connection cable (DV0P383\*0) is required.

\*3 When connecting PC, the PC connection cable (DV0P4140) and the Digital key pad connection cable (DV0P383\*0) are required.

Wiring equipment

Selection of circuit breaker (MCCB), magnetic contactor and electric wire. (To check conformity with international standards, refer to p. 93 Conformity with international safety standards.)

| Voltage            | Power capacity | MCCB Rated current | Magnetic contactor Rated Current (Contact composition) | Core of electric wire (mm²) |                 |
|--------------------|----------------|--------------------|--|-----------------------------|-----------------|
|                    |                |                    |  | Main circuit, Grounding     | Control circuit |
| Single phase 100 V | 200 W          | 5 A                | 20 A (3P + 1a)   | 0.75 (AWG18)                | 0.13 (AWG26)    |
| Single phase 200 V |                |                    |  |                             |                 |
| 3-phase 200 V      | 400 W, 200 W   | 10 A               |  |                             |                 |
|                    | 750 W          |                    |  |                             |                 |

Be sure to connect the earth terminal to ground.

In wiring to power supply (outside of equipment) from MCCB, use an electric wire of 1.6 mm diameter (2.0 mm²) or more both for main circuit and grounding. Apply grounding class D (100 Ω or below) for grounding.

Selection of relay

A relay used in a control circuit, e.g. at the control input terminal should be small signal relay (Min. guaranteed current 1 mA or less) for positive contact.

Example: Panasonic: DS, NK or HC series, OMRON: G2A series

Selection of control circuit switch

When using a switch in place of relay, select a switch rated at minute electric current, to assure positive contact.

Example: Nihon Kaiheiki Ind.: M-2012J-G

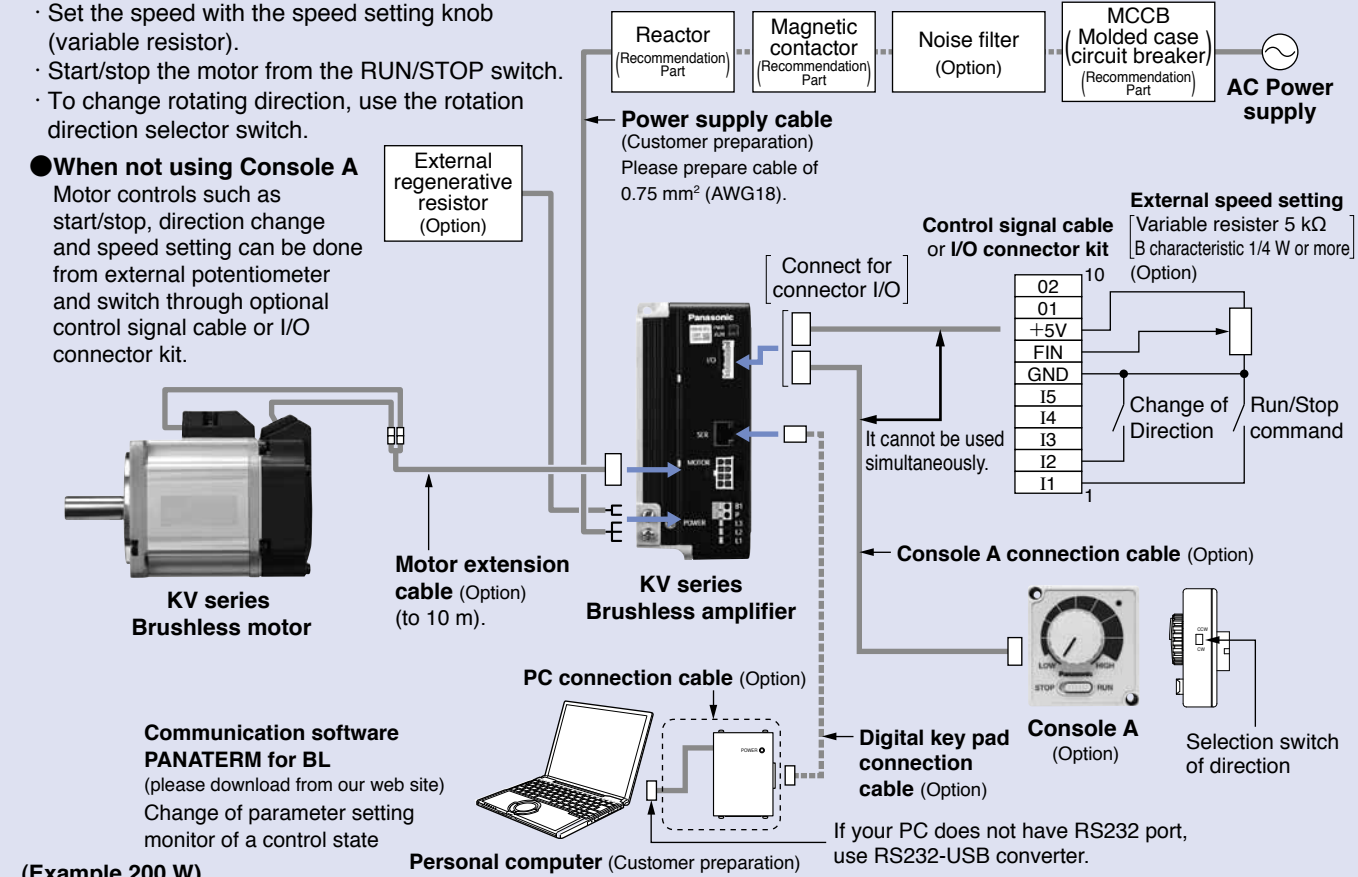
System configuration diagram (200 W to 750 W)

Example of analog setting (Console A)

- Set the speed with the speed setting knob (variable resistor).
- Start/stop the motor from the RUN/STOP switch.
- To change rotating direction, use the rotation direction selector switch.

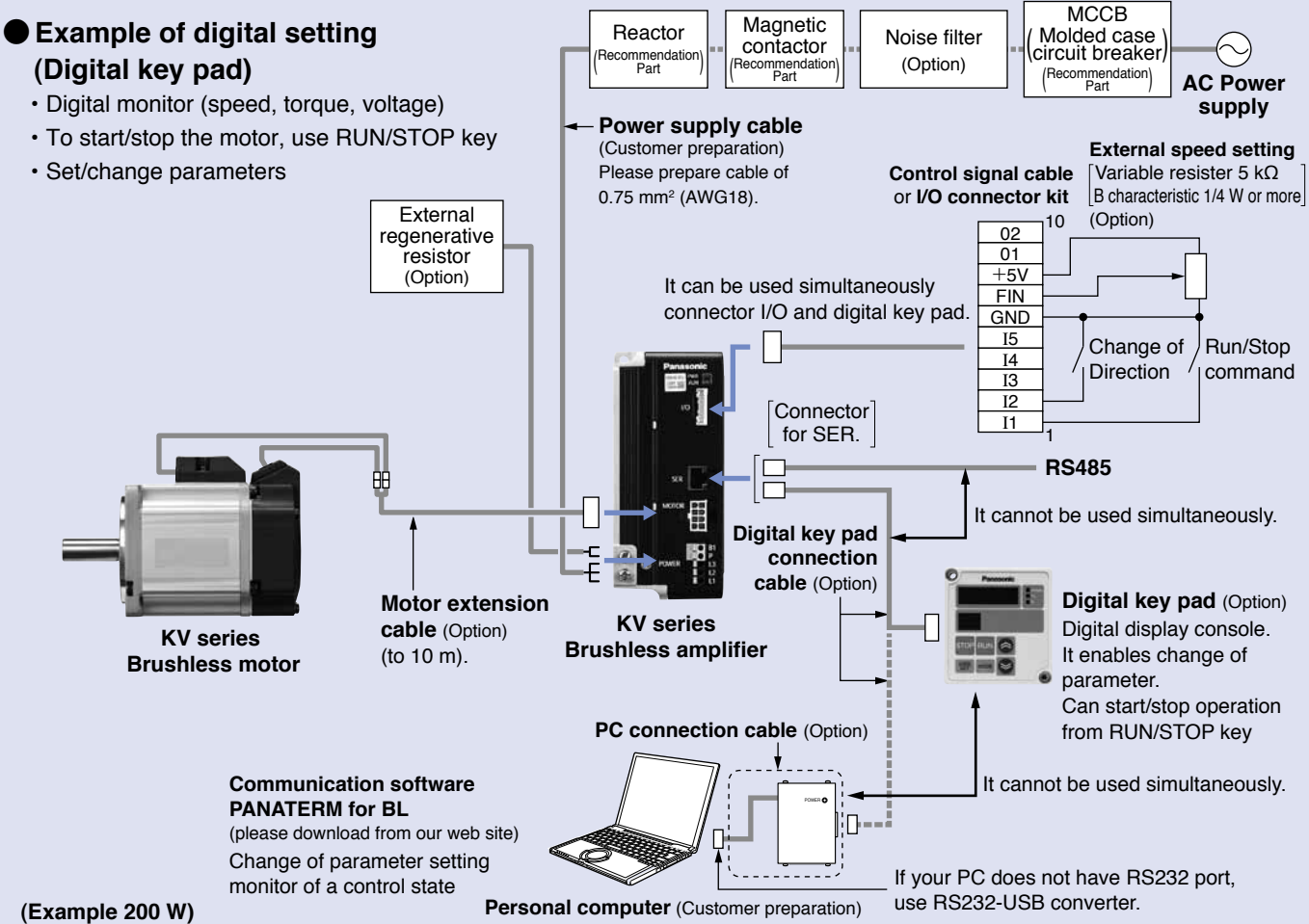
When not using Console A

Motor controls such as start/stop, direction change and speed setting can be done from external potentiometer and switch through optional control signal cable or I/O connector kit.



Example of digital setting (Digital key pad)

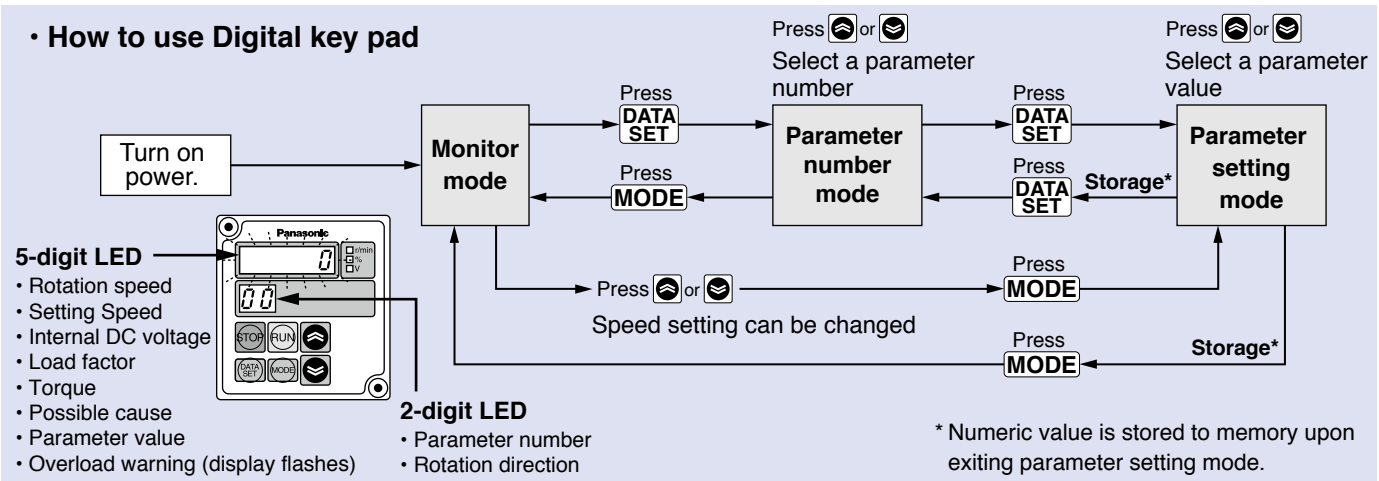
- Digital monitor (speed, torque, voltage)
- To start/stop the motor, use RUN/STOP key
- Set/change parameters



Parameter list of brushless amplifier

| Parameter No.        | Parameter name  | Explanation   | Setting range  |                |                          |  |  |    |    |    |              |                          |   |  |  |              |                          |               |                                  |  |              |                          |               |               |  |              |                          |               |               |               |  |
|----------------------|---|---|--|----------------|--------------------------|--|--|----|----|----|--------------|--------------------------|---|--|--|--------------|--------------------------|---------------|----------------------------------|--|--------------|--------------------------|---------------|---------------|--|--------------|--------------------------|---------------|---------------|---------------|--|
| 00                   | Internal speed (0-th speed)   | Desired running speed can be set with the Digital key pad.  | 0 r/min to Upper speed limit<br>[Minimum unit 1 r/min]   |                |                          |  |  |    |    |    |              |                          |   |  |  |              |                          |               |                                  |  |              |                          |               |               |  |              |                          |               |               |               |  |
| 01 to 07             | 1st speed to 7th speed  | Speed in multi-speed running can be set.  | 0 r/min to Upper speed limit<br>[Minimum unit 1 r/min]   |                |                          |  |  |    |    |    |              |                          |   |  |  |              |                          |               |                                  |  |              |                          |               |               |  |              |                          |               |               |               |  |
| 10<br>11             | 1st acceleration time<br>2nd acceleration time  | The change factor of output speed in acceleration can be determined. Set by time for changing 1000 r/min.   | 0.01 sec to 300 sec<br>to 3 sec:<br>Incremented by 0.01 second<br>3 sec to 30 sec:<br>Incremented by 0.1 second<br>30 sec to 300 sec:<br>Incremented by 1 second |                |                          |  |  |    |    |    |              |                          |   |  |  |              |                          |               |                                  |  |              |                          |               |               |  |              |                          |               |               |               |  |
| 12<br>13             | 1st deceleration time<br>2nd deceleration time  | The change factor of output speed in deceleration can be determined. Set by time for changing 1000 r/min.   |  |                |                          |  |  |    |    |    |              |                          |   |  |  |              |                          |               |                                  |  |              |                          |               |               |  |              |                          |               |               |               |  |
| 14<br>15             | Acceleration mode selection<br>Deceleration mode selection  | Straight line acceleration/deceleration and curve (S-shape) acceleration and deceleration can be chosen individually for acceleration and deceleration.<br><div><div>LINEAR</div><div>“S” SHAPE-1</div><div>“S” SHAPE-2</div></div>   |  |                |                          |  |  |    |    |    |              |                          |   |  |  |              |                          |               |                                  |  |              |                          |               |               |  |              |                          |               |               |               |  |
| 16                   | Stop mode selection   | You can select how to stop the motor when stop command is input: free-run stop or stop after deceleration.  | Select S-shape when “31 Speed command selection” is PnL.   |                |                          |  |  |    |    |    |              |                          |   |  |  |              |                          |               |                                  |  |              |                          |               |               |  |              |                          |               |               |               |  |
| 17                   | Free-run waiting time   | When the stop mode is set to deceleration stop, the zero speed (servo lock time) after deceleration can be adjusted.  | 0.0 sec to 10.0 sec<br>[Minimum unit 0.1 sec]  |                |                          |  |  |    |    |    |              |                          |   |  |  |              |                          |               |                                  |  |              |                          |               |               |  |              |                          |               |               |               |  |
| 1A                   | Velocity loop proportional gain   | Enables setting of proportional gain of velocity amplifier.   | 0 to 10000<br>[Minimum unit 0.1]   |                |                          |  |  |    |    |    |              |                          |   |  |  |              |                          |               |                                  |  |              |                          |               |               |  |              |                          |               |               |               |  |
| 1b                   | Velocity loop integration gain  | Enables setting of integration gain of velocity amplifier.  | 0 to 10000<br>[Minimum unit 0.1]   |                |                          |  |  |    |    |    |              |                          |   |  |  |              |                          |               |                                  |  |              |                          |               |               |  |              |                          |               |               |               |  |
| 30                   | Run command selection   | Run command can be applied through: Digital key pad, input terminal “I1”, “I2” or RS485 communication, whichever selected.  |  |                |                          |  |  |    |    |    |              |                          |   |  |  |              |                          |               |                                  |  |              |                          |               |               |  |              |                          |               |               |               |  |
| 31                   | Speed command selection   | You can choose whether to use “00 Internal speed (0-th speed)” or analog input terminal for speed command.  |  |                |                          |  |  |    |    |    |              |                          |   |  |  |              |                          |               |                                  |  |              |                          |               |               |  |              |                          |               |               |               |  |
| 32                   | Operation mode selection  | Parameter for choosing operation mode<br><table><tr><th rowspan="2">Setting</th><th rowspan="2">Operation mode</th><th colspan="3">Function of signal input</th></tr><tr><th>I3</th><th>I4</th><th>I5</th></tr><tr><td><div>1</div></td><td>1st speed operation mode</td><td colspan="3">Free-run stop<br/>External forced trip<br/>2nd Acc./Dec. time<br/>Trip reset</td></tr><tr><td><div>2</div></td><td>2nd speed operation mode</td><td>Speed setting</td><td colspan="2">2nd Acc./Dec. time<br/>Trip reset</td></tr><tr><td><div>4</div></td><td>4th speed operation mode</td><td>Speed setting</td><td>Speed setting</td><td></td></tr><tr><td><div>8</div></td><td>8th speed operation mode</td><td>Speed setting</td><td>Speed setting</td><td>Speed setting</td></tr></table> | Setting  | Operation mode | Function of signal input |  |  | I3 | I4 | I5 | <div>1</div> | 1st speed operation mode | Free-run stop<br>External forced trip<br>2nd Acc./Dec. time<br>Trip reset |  |  | <div>2</div> | 2nd speed operation mode | Speed setting | 2nd Acc./Dec. time<br>Trip reset |  | <div>4</div> | 4th speed operation mode | Speed setting | Speed setting |  | <div>8</div> | 8th speed operation mode | Speed setting | Speed setting | Speed setting |  |
| Setting              | Operation mode  | Function of signal input  |  |                |                          |  |  |    |    |    |              |                          |   |  |  |              |                          |               |                                  |  |              |                          |               |               |  |              |                          |               |               |               |  |
|                      |   | I3  | I4   | I5             |                          |  |  |    |    |    |              |                          |   |  |  |              |                          |               |                                  |  |              |                          |               |               |  |              |                          |               |               |               |  |
| <div>1</div>         | 1st speed operation mode  | Free-run stop<br>External forced trip<br>2nd Acc./Dec. time<br>Trip reset   |  |                |                          |  |  |    |    |    |              |                          |   |  |  |              |                          |               |                                  |  |              |                          |               |               |  |              |                          |               |               |               |  |
| <div>2</div>         | 2nd speed operation mode  | Speed setting   | 2nd Acc./Dec. time<br>Trip reset   |                |                          |  |  |    |    |    |              |                          |   |  |  |              |                          |               |                                  |  |              |                          |               |               |  |              |                          |               |               |               |  |
| <div>4</div>         | 4th speed operation mode  | Speed setting   | Speed setting  |                |                          |  |  |    |    |    |              |                          |   |  |  |              |                          |               |                                  |  |              |                          |               |               |  |              |                          |               |               |               |  |
| <div>8</div>         | 8th speed operation mode  | Speed setting   | Speed setting  | Speed setting  |                          |  |  |    |    |    |              |                          |   |  |  |              |                          |               |                                  |  |              |                          |               |               |  |              |                          |               |               |               |  |
| 33<br>34<br>35<br>36 | I1/I2 function selection<br>I3 function selection<br>I4 function selection<br>I5 function selection | Signal input functions I1 to I5 can be individually selected.   | Free-run stop<br>External forced trip<br>2nd Acc./Dec. time<br>Trip reset  |                |                          |  |  |    |    |    |              |                          |   |  |  |              |                          |               |                                  |  |              |                          |               |               |  |              |                          |               |               |               |  |
| 3A                   | Lower speed limit   | When speed command selection is set to analog, set the motor speed at 0 V input.<br><div><div>Speed instruction value</div><div><div>Upper speed limit</div><div>Lower speed limit</div></div><div><div>0</div><div>0.5</div><div>4.5</div><div>5 V</div></div><div>Input voltage</div></div>   | 0 r/min to Upper speed limit<br>[Minimum unit 1 r/min]   |                |                          |  |  |    |    |    |              |                          |   |  |  |              |                          |               |                                  |  |              |                          |               |               |  |              |                          |               |               |               |  |
| 3b                   | Upper speed limit   | Upper limit of motor command speed.   | 0 r/min to 4000 r/min<br>[Minimum unit 1 r/min]  |                |                          |  |  |    |    |    |              |                          |   |  |  |              |                          |               |                                  |  |              |                          |               |               |  |              |                          |               |               |               |  |
| 3C                   | Torque limit  | Upper limit of motor output torque is set.  | 50 % to 150 %<br>[Minimum unit 1 %]  |                |                          |  |  |    |    |    |              |                          |   |  |  |              |                          |               |                                  |  |              |                          |               |               |  |              |                          |               |               |               |  |

| Parameter No. | Parameter name   | Explanation   | Setting range  |
|---------------|--|---|--|
| 40<br>41      | O1 function selection<br>O2 function selection   | The type of signals from output terminals "O1" and "O2" can be selected.<br>* Do not use it for position detector and positioning.  | Trip: ON, Speed is reached to a command value: ON, Running: ON, Free run: ON, CCW run: ON, CW run: ON, Load exceeds 100 %: ON, Speed pulse signal* |
| 42<br>43      | O1 output polarity selection<br>O2 output polarity selection                             | This is a function for inverting the polarity of signal output terminal O1 and O2.  |  |
| 44            | Speed matching range   | "Matching range" of arriving signal can be adjusted.  | 20 r/min to Upper speed limit<br>[Minimum unit 1 r/min]  |
| 45            | Output pulse count selection   | Set the number of pulses to be output to output terminals "O1" and "O2".<br>• When you use it in more than 3000 r/min, choose values less than 12.<br>• Do not use "the speed pulse" of the output signal (parameter No.45) for position sensing and a positioning use. | 1, 2, 3, 4, 6, 8, 12, 24   |
| 46            | Monitor mode selection   | You can choose description to be displayed on 5-digit LED when turning on power.  | Rotation speed, Speed command, Internal DC voltage, Load factor, Torque  |
| 47<br>48      | Numerator of display magnification factor<br>Denominator of display magnification factor | By setting the multiplying factor of a value displayed on 5-digit LED, the rotation speed of gear output shaft and conveyor speed can be displayed.   |  |
| 4A            | Trip history clear   | Trip history can be cleared.  |  |
| 4b to 4F      | Trip history 1 to Trip history 5   | Trip history for 5 times in the past is stored.   |  |
| 50            | Undervoltage trip selection  | You can select whether tripping occurs upon detection of undervoltage.  |  |
| 51            | Retrial selection  | Automatic reset in trip (trip retrial) can be set here.   |  |
| 52            | Retrial start time   | You can set waiting time until retrial operation is performed after tripping is found.  | 1 sec to 120 sec<br>[Minimum unit 1 r/min]   |
| 54            | Parameter initializing   | Parameters can be initialized to the factory default.   |  |
| 57            | Parameter copy   | Parameters can be copied.   |  |
| 5A            | RS485 device number  | Set the device number of Amplifier in communication (Amplifier ID)  |  |
| 5b            | RS485 communication speed  | Set the communication speed of RS485 communication.   |  |
| 5C            | RS485 communication standard   | Set the communication standard of RS485 communication.  |  |
| 5d            | RS485 communication response time  | You can set the shortest time necessary to set the RS485 bus to transmission mode to response upon receiving communication data.  |  |
| 5E            | RS485 retry times of communication   | Set the retry times of RS485 communication.   |  |
| 5F            | RS485 protocol timeout   | You can set the permissible time interval between successively received character codes.  |  |

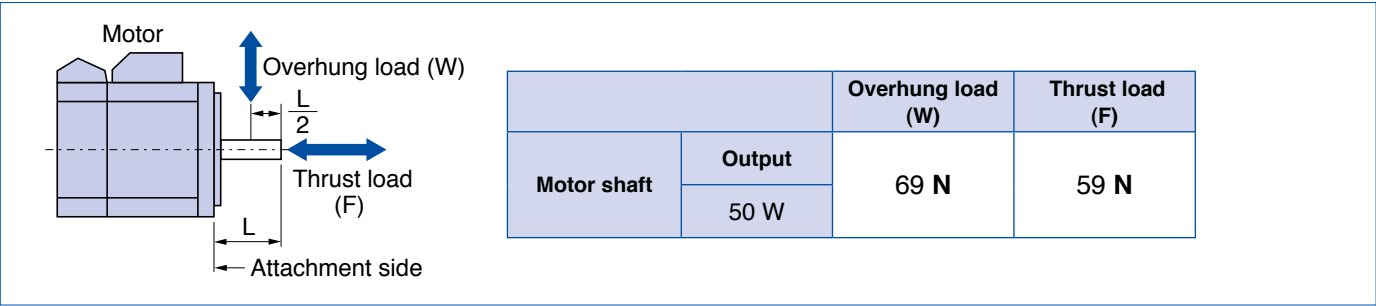


■ Specification (For Common specification, see p. 27, 28)

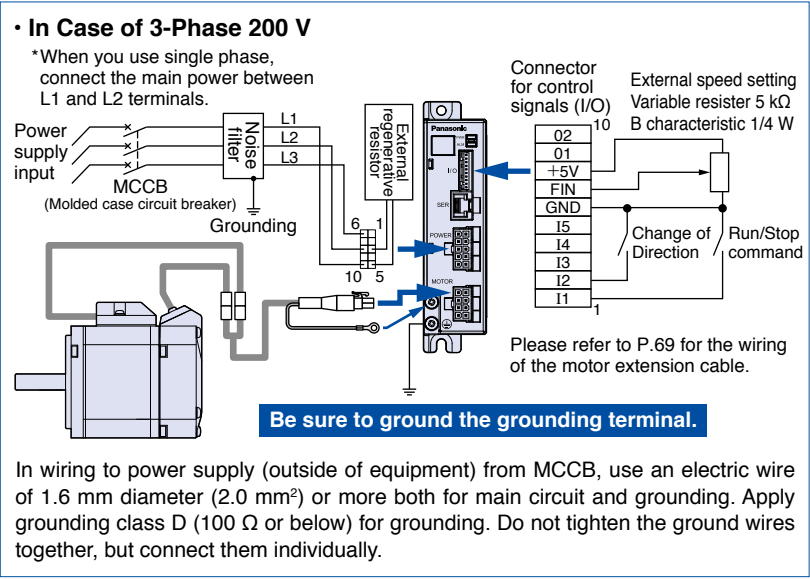
| Size      | Model No. / Amplifier and Motor |            | Rated output (W) | Input power supply for Amplifier |                   |                |                         | Rated torque (N·m) | Starting torque (N·m) | Rated speed (r/min) | Maximum rotation speed (r/min) |
|-----------|---------------------------------|------------|------------------|----------------------------------|-------------------|----------------|-------------------------|--------------------|-----------------------|---------------------|--------------------------------|
|           | Brushless Amplifier             | Motor      |                  | Voltage AC (V)                   | Allowed range (%) | Frequency (Hz) | Rated input current (A) |                    |                       |                     |                                |
| 38 mm sq. | MBEK5A1BCV                      | MBMS5AZBL○ | 50               | Single phase 100 to 120          | ± 10              | 50/60          | 1.8                     | 0.16               | 0.30                  | 3000                | 4000                           |
|           | MBEK5A5BCV                      |            |                  | Single phase 200 to 240          |                   |                | Single phase 0.8        |                    |                       |                     |                                |
|           |                                 |            |                  |                                  |                   |                | 3-phase 0.5             |                    |                       |                     |                                |

\* Suffix of “○” in the motor model No. represents shape of shaft. \* Starting torque: Representative value

■ Permissible shaft load



■ Wiring diagram

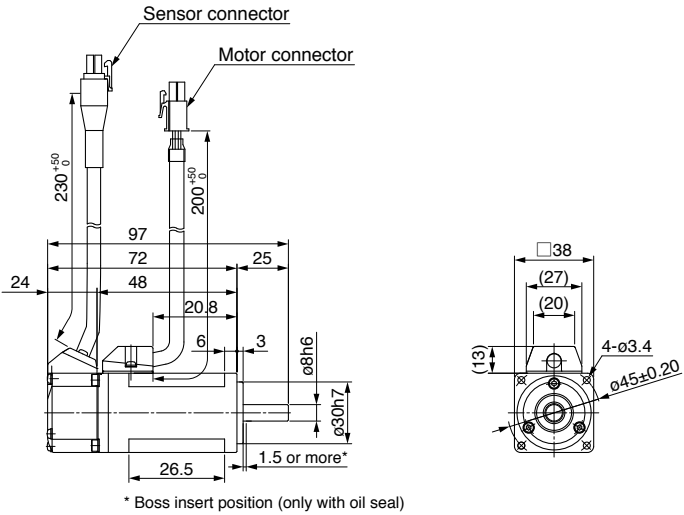


In wiring to power supply (outside of equipment) from MCCB, use an electric wire of 1.6 mm diameter (2.0 mm²) or more both for main circuit and grounding. Apply grounding class D (100 Ω or below) for grounding. Do not tighten the ground wires together, but connect them individually.

\* Before using, be sure to read “Instruction manual” to check precautions and correct procedure.

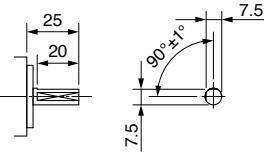
Motor (dimensions)

Unit mm

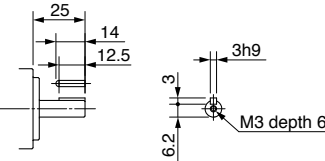


<Round shaft type>

<D-cut specification>

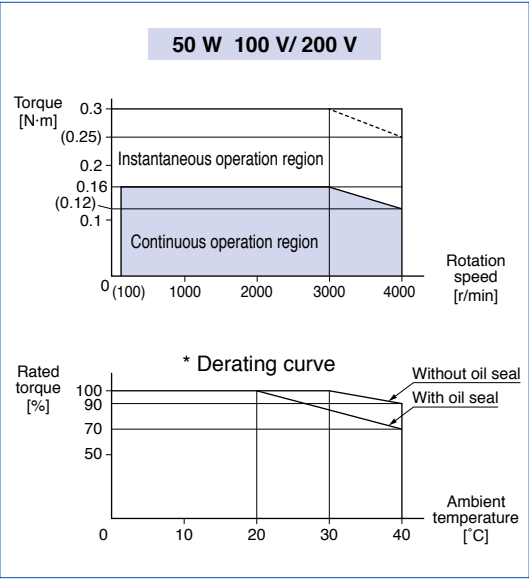


<Keyway, center tap>



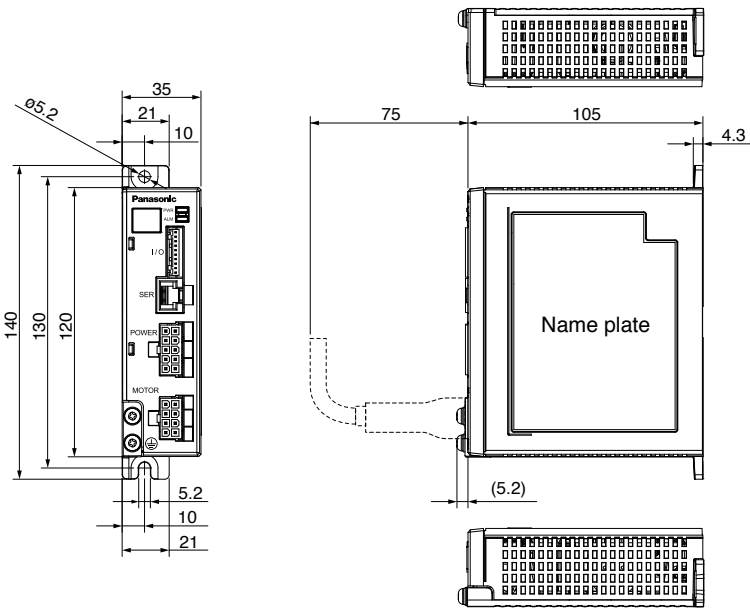
mass  
0.32 kg

■ Speed-torque characteristic (Dotted line shows a characteristic curve when supply voltage drops by 10 %.)



Brushless amplifier (dimensions)

Unit mm



mass  
0.37 kg

<Cautions> Dimensions are subject to change without notice. Contact us or a dealer for the latest information.



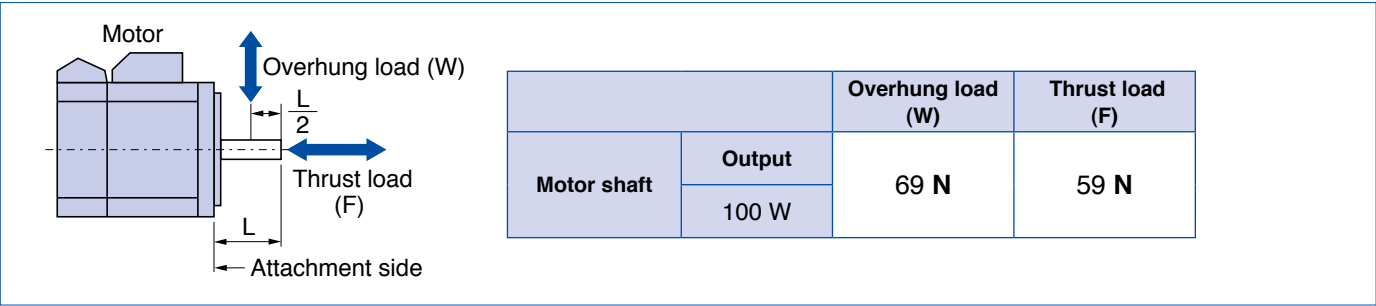
■ Specification (For Common specification, see p. 27, 28)

| Size      | Model No. / Amplifier and Motor |            | Rated output (W) | Input power supply for Amplifier |                   |                |                         | Rated torque (N·m) | Starting torque (N·m) | Rated speed (r/min) | Maximum rotation speed (r/min) |
|-----------|---------------------------------|------------|------------------|----------------------------------|-------------------|----------------|-------------------------|--------------------|-----------------------|---------------------|--------------------------------|
|           | Brushless Amplifier             | Motor      |                  | Voltage AC (V)                   | Allowed range (%) | Frequency (Hz) | Rated input current (A) |                    |                       |                     |                                |
| 60 mm sq. | MBEK011BCV                      | MBMS011BL○ | 100              | Single phase 100 to 120          | ± 10              | 50/60          | 2.4                     | 0.32               | 0.70                  | 3000                | 4000                           |
|           | MBEK015BCV                      | MBMS012BL○ |                  | Single phase 200 to 240          |                   |                | Single phase 1.2        |                    |                       |                     |                                |
|           |                                 |            |                  |                                  |                   |                | 3-phase 0.7             |                    |                       |                     |                                |

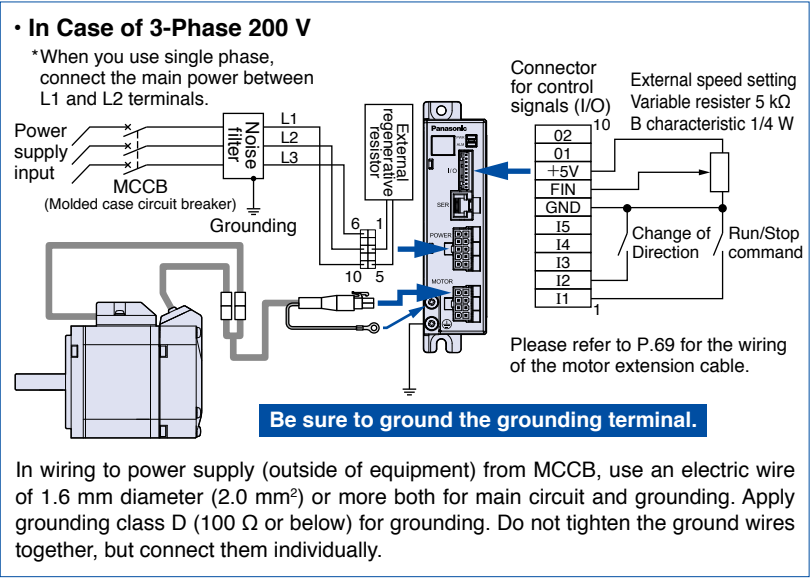
\* Suffix of “○” in the motor model No. represents shape of shaft.

\* Starting torque: Representative value

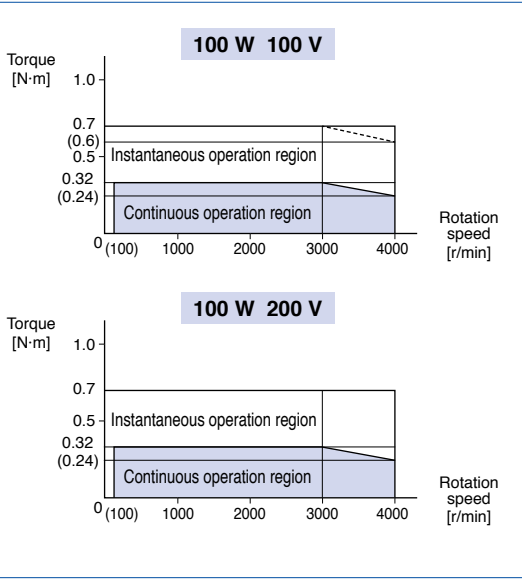
■ Permissible shaft load



■ Wiring diagram

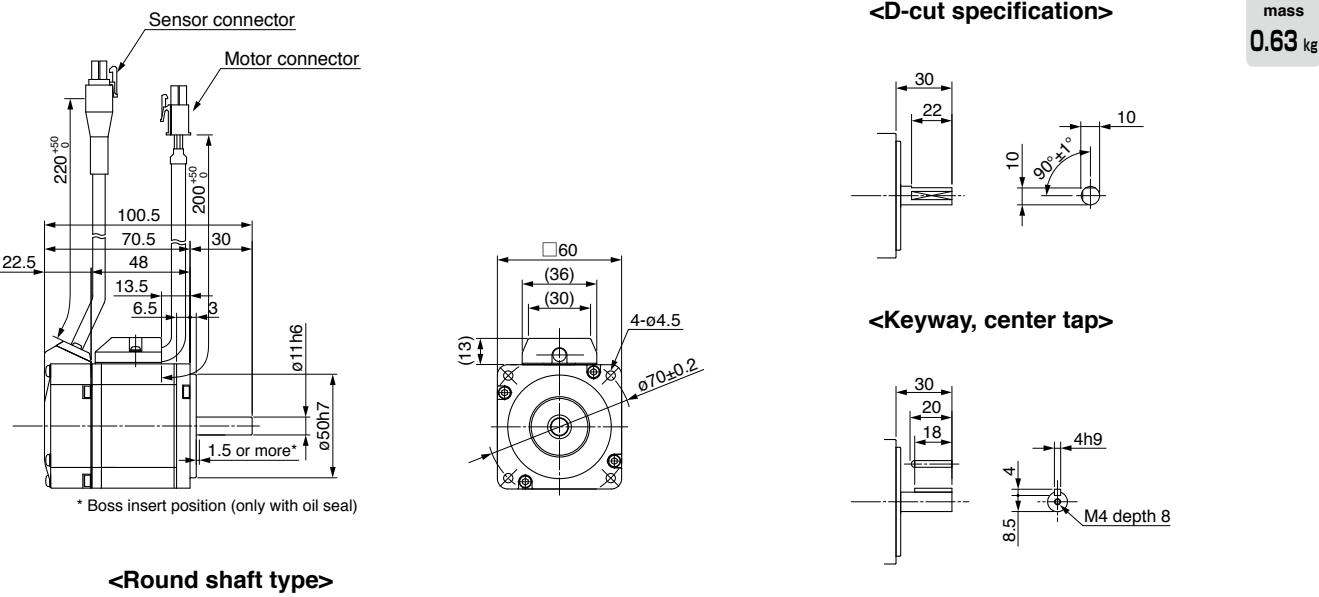


■ Speed-torque characteristic (Dotted line shows a characteristic curve when supply voltage drops by 10 %.)



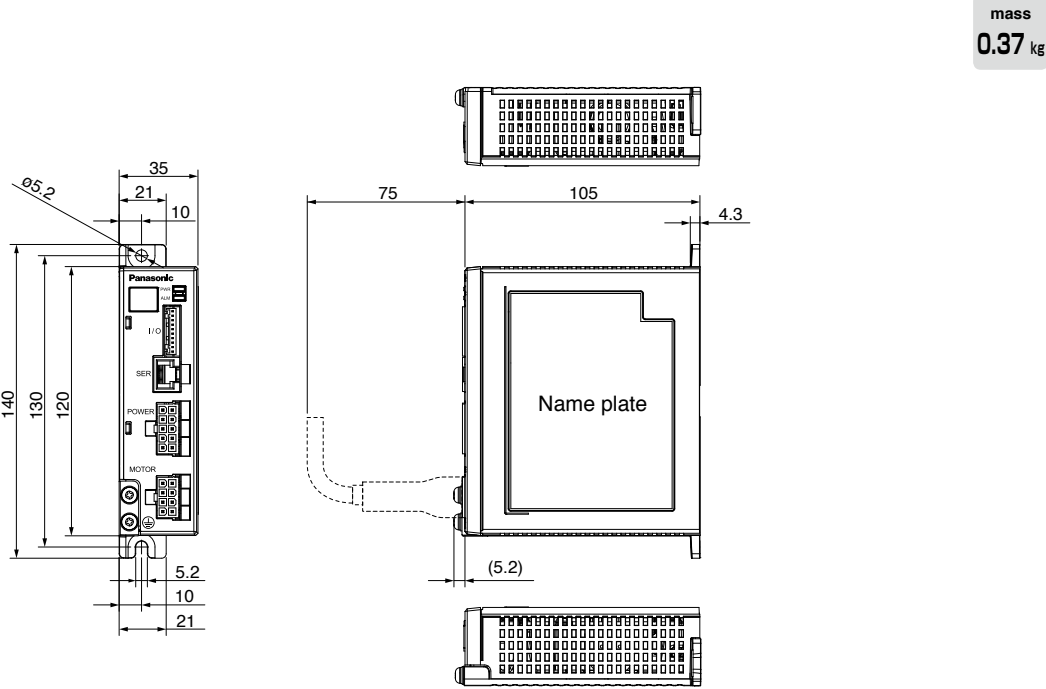
Motor (dimensions)

Unit mm



Brushless amplifier (dimensions)

Unit mm

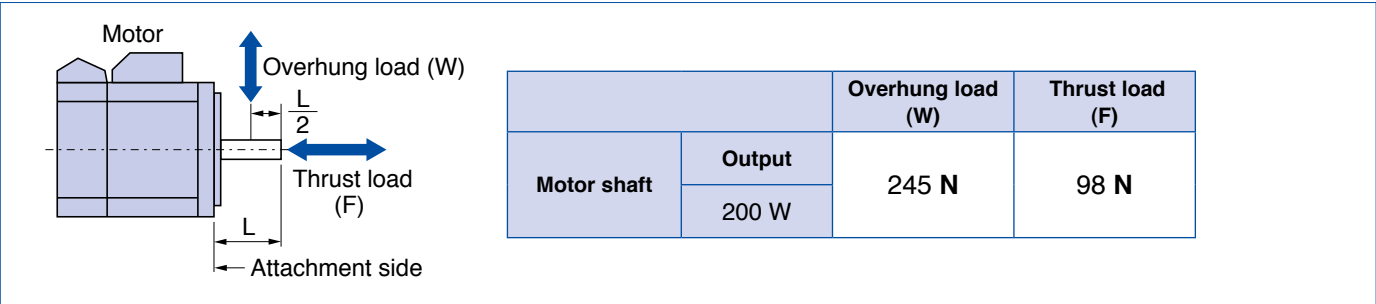


■ Specification (For Common specification, see p. 27, 28)

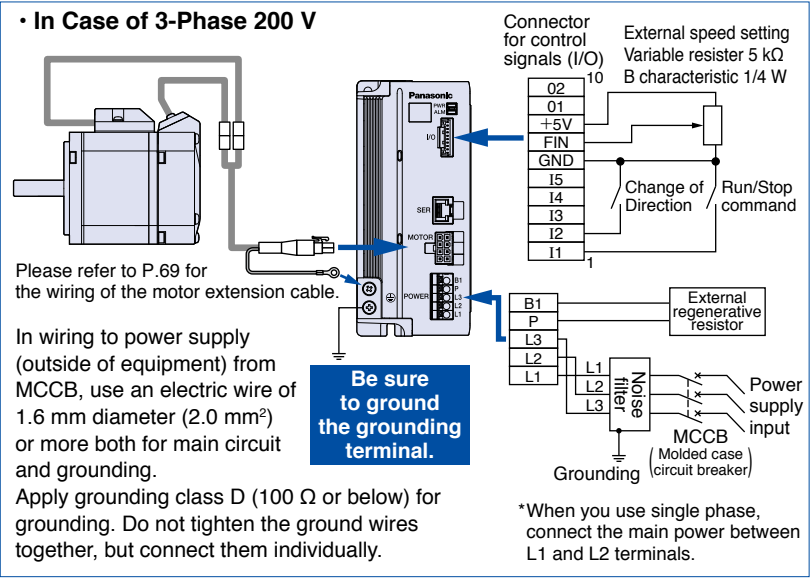
| Size      | Model No. / Amplifier and Motor |            | Rated output (W) | Input power supply for Amplifier |                   |                |                         | Rated torque (N·m) | Starting torque (N·m) | Rated speed (r/min) | Maximum rotation speed (r/min) |
|-----------|---------------------------------|------------|------------------|----------------------------------|-------------------|----------------|-------------------------|--------------------|-----------------------|---------------------|--------------------------------|
|           | Brushless Amplifier             | Motor      |                  | Voltage AC (V)                   | Allowed range (%) | Frequency (Hz) | Rated input current (A) |                    |                       |                     |                                |
| 60 mm sq. | MBEK021BCV                      | MBMS021BL○ | 200              | Single phase 100 to 120          | ±10               | 50/60          | 4.2                     | 0.64               | 1.4                   | 3000                | 4000                           |
|           | MBEK025BCV                      | MBMS022BL○ |                  | Single phase 200 to 240          |                   |                | Single phase 2.1        |                    |                       |                     |                                |
|           |                                 |            |                  |                                  |                   |                | 3-phase 1.2             |                    |                       |                     |                                |

\* Suffix of “○” in the motor model No. represents shape of shaft. \* Starting torque: Representative value

■ Permissible shaft load



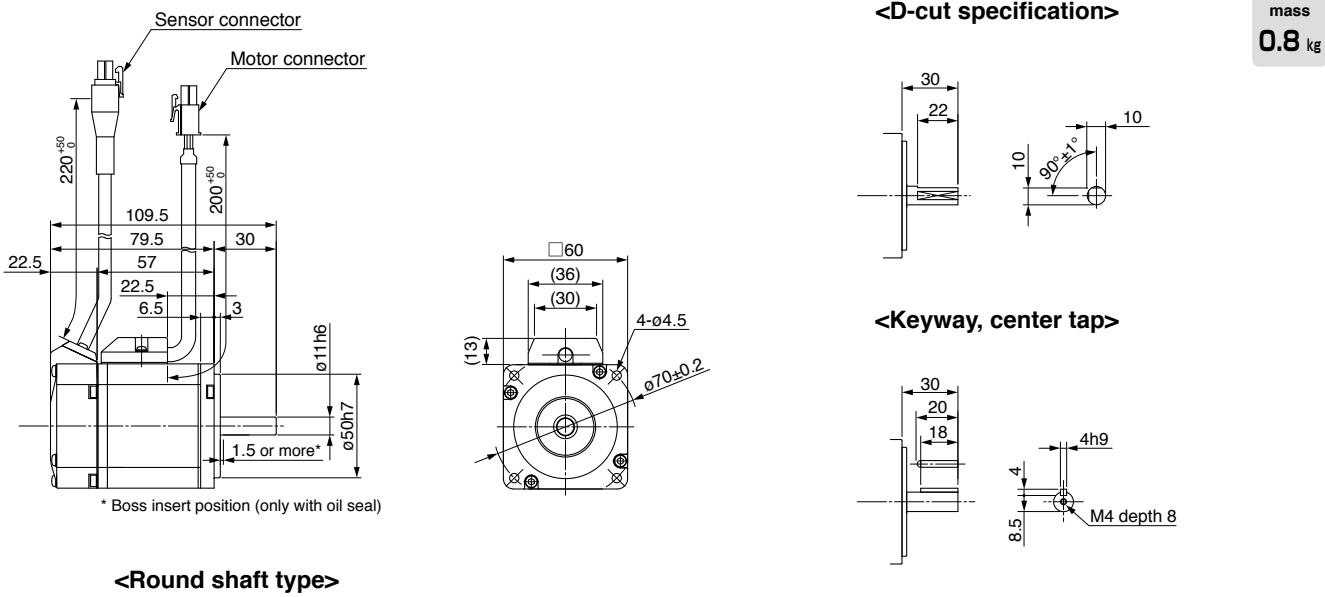
■ Wiring diagram



\* Before using, be sure to read “Instruction manual” to check precautions and correct procedure.

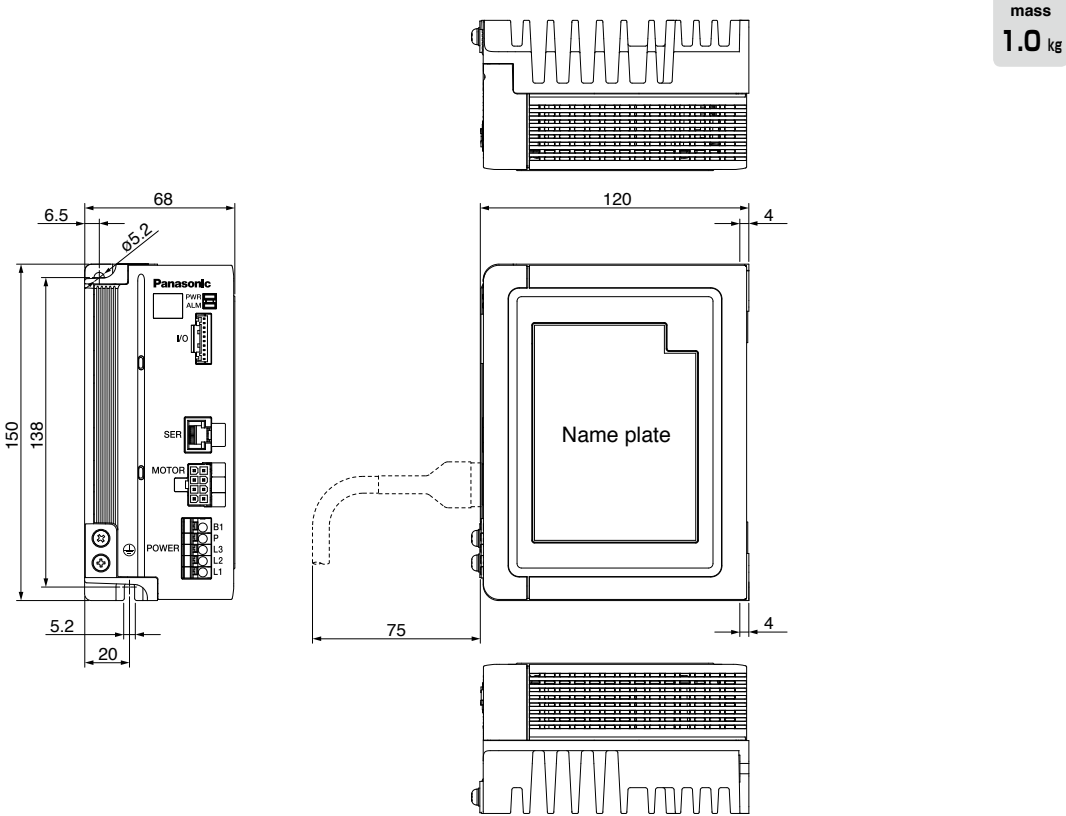
Motor (dimensions)

Unit mm



Brushless amplifier (dimensions)

Unit mm



<Cautions> Dimensions are subject to change without notice. Contact us or a dealer for the latest information.

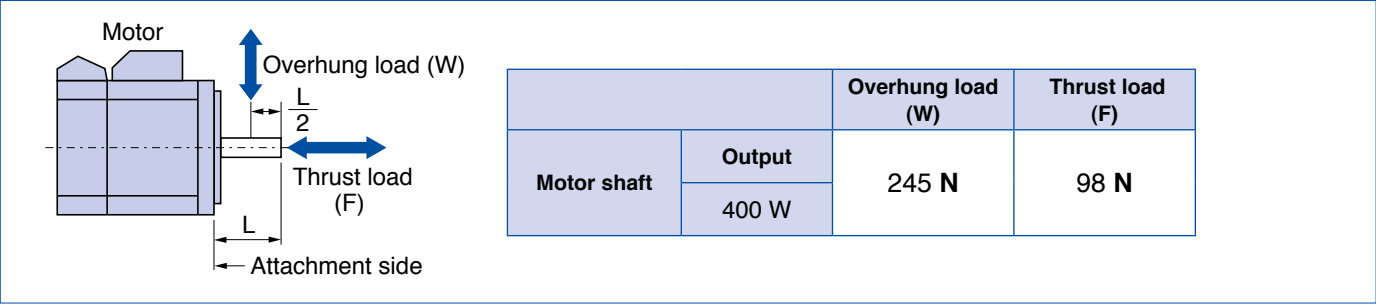


■ Specification (For Common specification, see p. 27, 28)

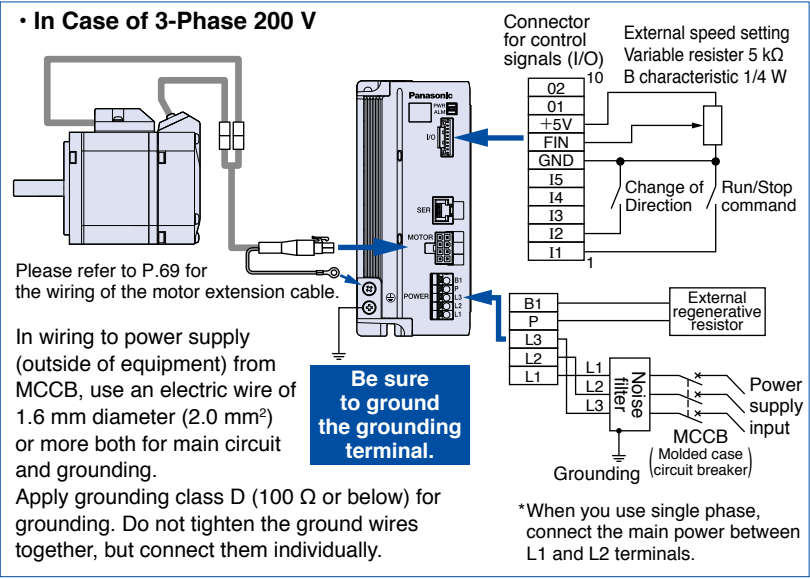
| Size      | Model No. / Amplifier and Motor |            | Rated output (W) | Input power supply for Amplifier |                   |                |                         | Rated torque (N·m) | Starting torque (N·m) | Rated speed (r/min) | Maximum rotation speed (r/min) |
|-----------|---------------------------------|------------|------------------|----------------------------------|-------------------|----------------|-------------------------|--------------------|-----------------------|---------------------|--------------------------------|
|           | Brushless Amplifier             | Motor      |                  | Voltage AC (V)                   | Allowed range (%) | Frequency (Hz) | Rated input current (A) |                    |                       |                     |                                |
| 60 mm sq. | MBEK043BCV                      | MBMS042BL○ | 400              | 3-phase 200 to 240               | ±10               | 50/60          | 2.1                     | 1.27               | 3.0                   | 3000                | 4000                           |

\* Suffix of “○” in the motor model No. represents shape of shaft. \* Starting torque: Representative value

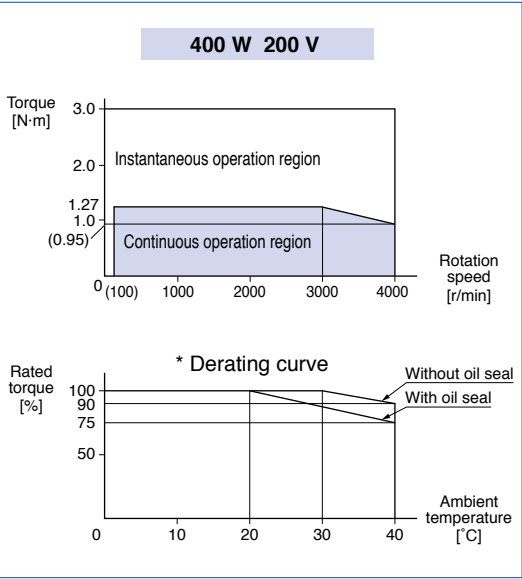
■ Permissible shaft load



■ Wiring diagram

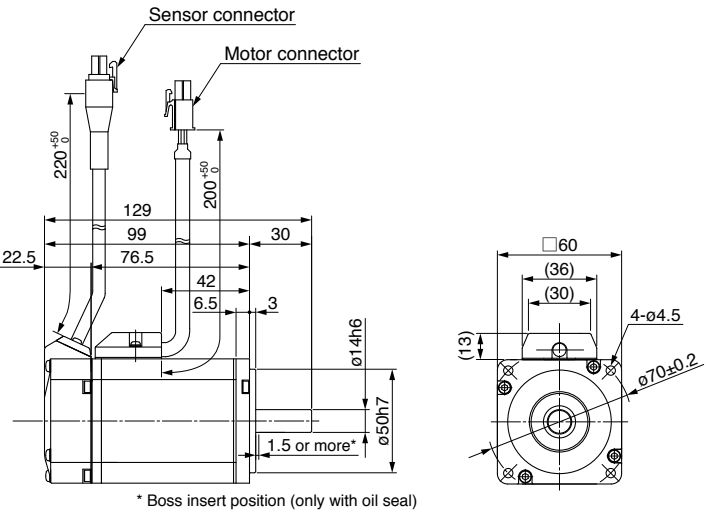


■ Speed-torque characteristic (Dotted line shows a characteristic curve when supply voltage drops by 10 %.)



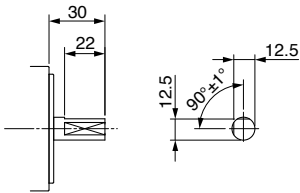
Motor (dimensions)

Unit mm

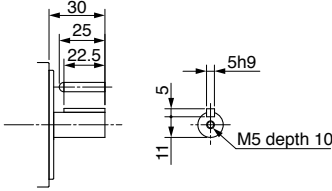


<Round shaft type>

<D-cut specification>



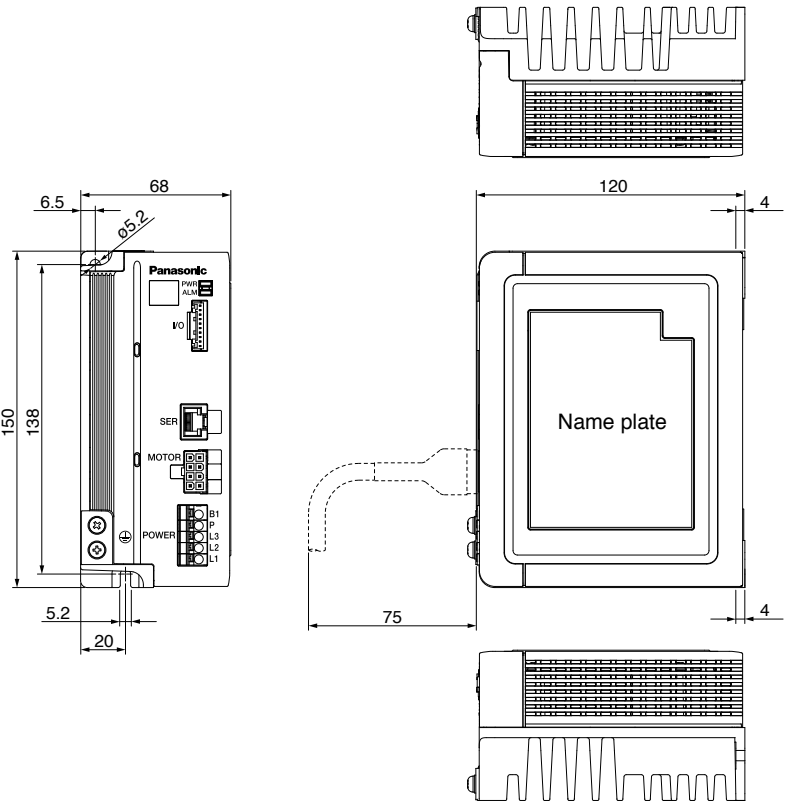
<Keyway, center tap>



mass  
1.2 kg

Brushless amplifier (dimensions)

Unit mm



mass  
1.0 kg

\* Before using, be sure to read “Instruction manual” to check precautions and correct procedure.

<Cautions> Dimensions are subject to change without notice. Contact us or a dealer for the latest information.

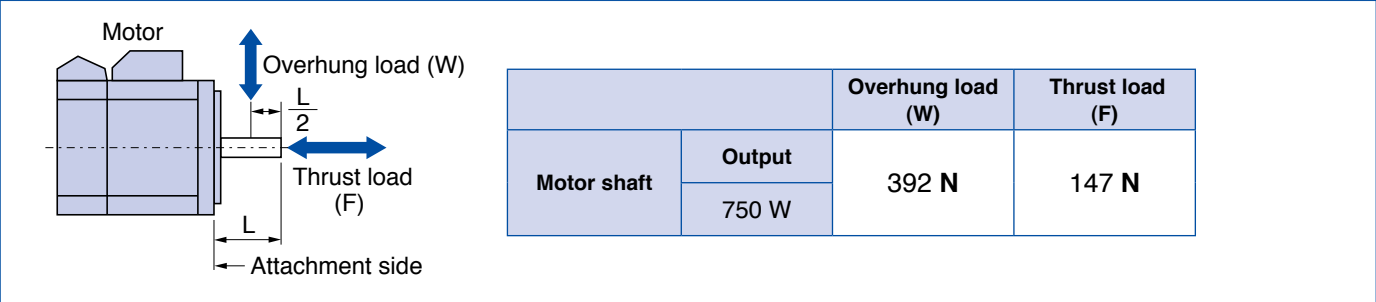
■ Specification (For Common specification, see p. 27, 28)

| Size      | Model No. / Amplifier and Motor |            | Rated output (W) | Input power supply for Amplifier |                   |                |                         | Rated torque (N·m) | Starting torque (N·m) | Rated speed (r/min) | Maximum rotation speed (r/min) |
|-----------|---------------------------------|------------|------------------|----------------------------------|-------------------|----------------|-------------------------|--------------------|-----------------------|---------------------|--------------------------------|
|           | Brushless Amplifier             | Motor      |                  | Voltage AC (V)                   | Allowed range (%) | Frequency (Hz) | Rated input current (A) |                    |                       |                     |                                |
| 80 mm sq. | MBEK083BCV                      | MBMS082BL○ | 750              | 3-phase 200 to 240               | ±10               | 50/60          | 4.0                     | 2.4                | 5.5                   | 3000                | 4000                           |

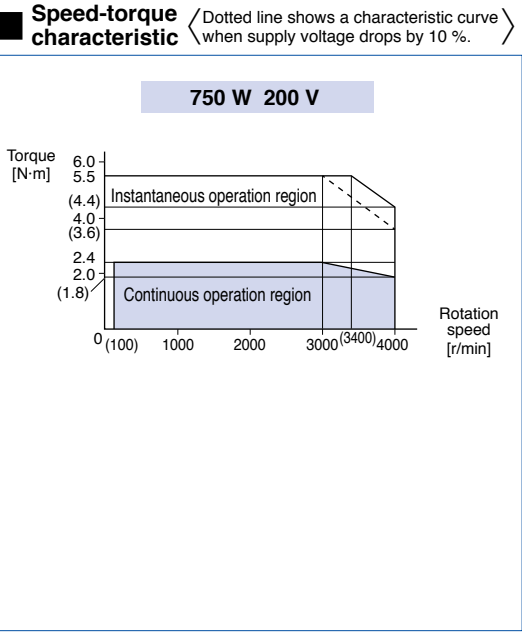
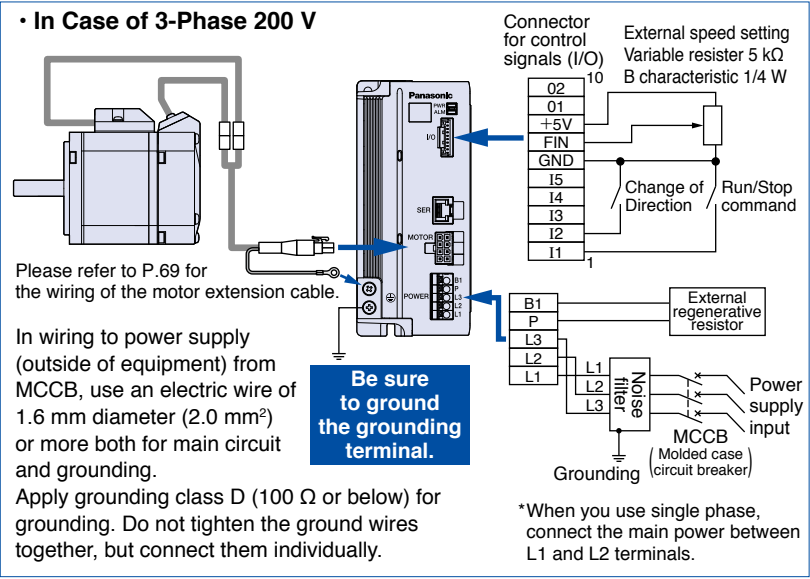
\* Suffix of "○" in the motor model No. represents shape of shaft.

\* Starting torque: Representative value

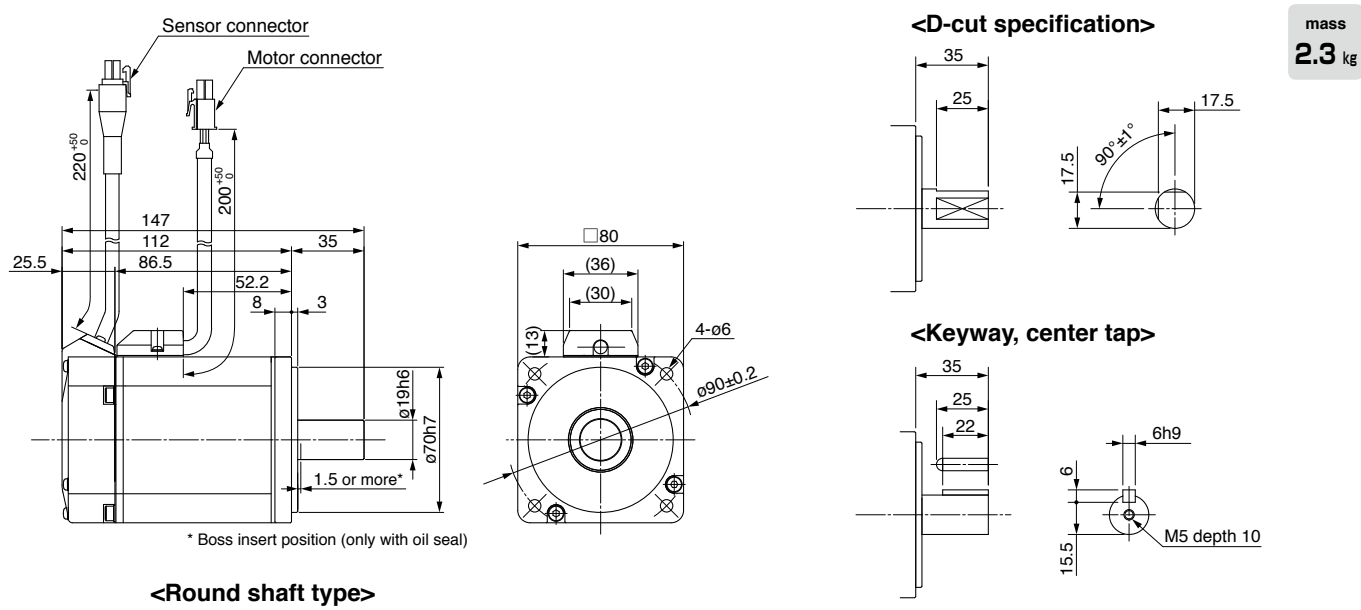
■ Permissible shaft load



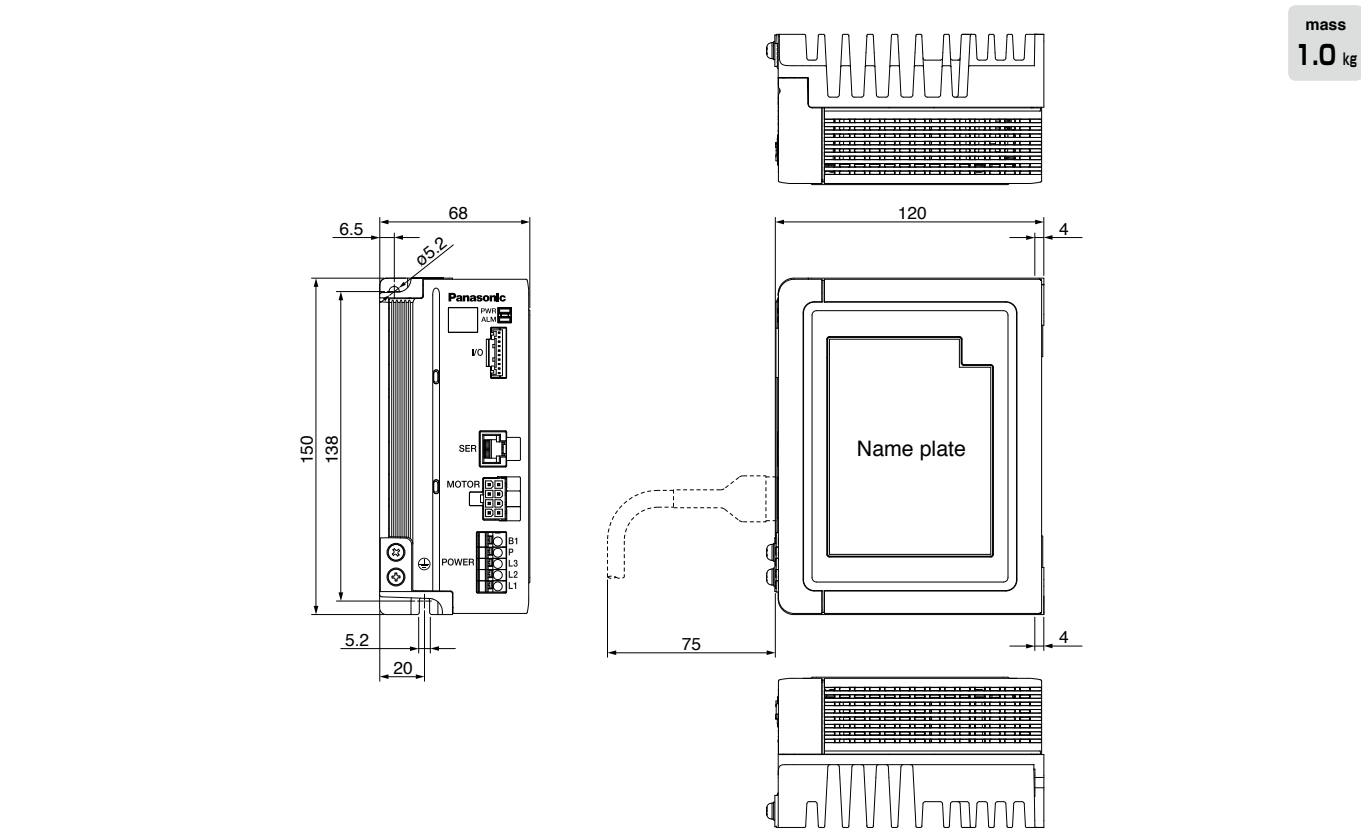
■ Wiring diagram



Motor (dimensions) Unit mm



Brushless amplifier (dimensions) Unit mm



\* Before using, be sure to read "Instruction manual" to check precautions and correct procedure.

<Cautions> Dimensions are subject to change without notice. Contact us or a dealer for the latest information.